



DOWNLOAD



Minimum Quantity Lubrication in Reaming

By Pavel Müller

LAP Lambert Academic Publishing Dez 2011, 2011.

Taschenbuch. Book Condition: Neu. 220x150x10 mm. This item is printed on demand - Print on Demand Neuware - Cutting fluids applied in machining provide lubrication and cooling, minimizing the heat produced between the surface of the workpiece and the tool and the contact area between the tool and the chip. During the last decade, a significant research has been undertaken with the aim of diminishing the quantity of cutting fluids applied in production. In order to minimize the use of cutting fluids and to fulfill the demands concerning health work environment, the minimal quantity lubrication (MQL) technology was introduced. MQL is a machining method that delivers a precise amount of lubrication to the tool tip. In this work, quality of a reaming process when using MQL was investigated. A number of different performance criteria for the manufacturing quality assessment were selected, concerning both the product and the process. This work is focused on achieving a consistent documentation of the capability of the reaming operation using a metrological approach. The study is related to research at the Technical University of Denmark concerning the development of performance tests for cutting fluids, in particular those involving...



READ ONLINE
[4.84 MB]

Reviews

A must buy book if you need to adding benefit. It really is writter in easy terms instead of difficult to understand. I found out this ebook from my dad and i advised this publication to find out.

-- **Prof. Elton Gibson I**

A brand new e book with an all new standpoint. it was actually writtern very properly and beneficial. I am just very easily will get a satisfaction of studying a composed publication.

-- **Esperanza Pollich**

Other Books



[Psychologisches Testverfahren](#)

Reference Series Books LLC Nov 2011, 2011. Taschenbuch. Book Condition: Neu. 249x191x7 mm. This item is printed on demand - Print on Demand Neuware - Quelle: Wikipedia. Seiten: 100. Kapitel: Myers-Briggs-Typindikator, Keirsey Temperament Sorter, DISG, Eignungstest für das Medizinstudium, Adult Attachment Interview,...



[Programming in D](#)

Ali Cehreli Dez 2015, 2015. Buch. Book Condition: Neu. 264x182x53 mm. This item is printed on demand - Print on Demand Neuware - The main aim of this book is to teach D to readers who are new to computer programming. Although...



[You Shouldn't Have to Say Goodbye: It's Hard Losing the Person You Love the Most](#)

Sourcebooks, Inc. Paperback / softback. Book Condition: new. BRAND NEW, You Shouldn't Have to Say Goodbye: It's Hard Losing the Person You Love the Most, Patricia Hermes, Thirteen-year-old Sarah Morrow doesn't think much of the fact that her mother winced a little...



[Do Monsters Wear Undies Coloring Book: A Rhyming Children s Coloring Book \(Paperback\)](#)

Createspace Independent Publishing Platform, United States, 2015. Paperback. Book Condition: New. Mark Smith (illustrator). 279 x 216 mm. Language: English . Brand New Book ***** Print on Demand *****.A #1 Best Selling Children s Book Is Now A Coloring Book! Parents and...



[First Fairy Tales](#)

Board book. Book Condition: New. Not Signed; This is a traditional story that is retold in rhyme in this chunky padded boardbook. When a couple of tailors offer to make a suit from material so wondrous that only clever people can see...



[Adobe Indesign CS/Cs2 Breakthroughs](#)

Peachpit Press, 2005. Softcover. Book Condition: Neu. Gebraucht - Sehr gut Unbenutzt. Schnelle Lieferung, Kartonverpackung. Abzugsfähige Rechnung. Bei Mehrfachbestellung werden die Versandkosten anteilig erstattet. - Adobe InDesign is taking the publishing world by storm and users are hungry for breakthrough solutions to...